

Product Information ISO Class 3 — 5 Cleanroom Class 1 – 100 EU Grade B/C/D

ValuSeal – HA®

Sealed Edge Cleanroom Laundered 100% Polyester Knit Wiper

ValuSeal – HA[®] is an ultrasonically sealed edge cleanroom laundered wiper required for ISO Class 3 and above environments composed of 100% continuous filament polyester knit fabric. This combination of properties provides ValuSeal – HA[®] with the highest level of cleanliness, abrasion resistance and chemical compatibility required for ISO Class 3 and above environments and applications requiring critical control of contaminants combined with superior performance.



Key Attributes

- 100% continuous filament polyester knit
- Ultrasonically sealed edge for reduced fibre contamination
- Laundered and packaged in Berkshire's ISO Class 4 cleanroom

Benefits

- Critically low particles, fibres, ions and extractables
- High abrasion resistance
- Chemically compatible with IPA, Acetone and other solvents
- High absorbency
- · Light weight, high absorbency material design reduces actual cost in use compared to heavier weight products

Applications

- · Designed for use in ISO Class 3 and higher cleanroom environments
- Designed for the highest level of contamination control in critical processing applications
- Oxidation, Metallization, CVD or Photolithography processes
- Chamber cleaning and CMP processing
- · Stencil and other print roll cleaning applications
- Steam autoclavable for aseptic applications
- Cleaning of medical device products
- Applying and removing cleaning and disinfecting solutions
- Value Pack Option

The value pack option provides the same great performance in a more economical bulk packaging format.

Pre-Wetted Option

The same wiper material can be provided in pre-wetted formats for reduced VOC emissions, increased convenience, increased productivity, improved solvent control and cleaning protocol repeatability and reduced costs.

Sterile Validated Option

For aseptic processing areas, the same wiper material can be provided in a gamma irradiated validated sterile to a 10⁻⁶

www.berkshire.uk.com

Contact: Tel + 44 1953 562800 enquiries@berkshire.uk.com

MicroSeal SuperSorb®

UltraSeal® 3000

MicroSeal® 1200

MicroSeal® VP

ValuSeal® 1500

ValuSeal® LP

America	Tel 1 413 528 2602	info@berkshire.com
Europe	Tel + 44 1953 562800	enquiries@berkshire.uk.com
SE Asia	Tel 65 6252 4313	enquiries@berkshire.com.sg
Japan	Tel 81 3 4530 9883	master@berkshire.co.jp



Technical Data:

Attribute		Units	Value	Test Method	
Basis Weight		g/m ²	135	TAPPI T-410	
Caliper		μm	418	TAPPI T-411	
Fibres	≥100µm	fibres/cm ²	0.080	IEST-RP-CC004.4 Sec 7.1.3 /Sec 7.2.2 modified	
Particles	≥0.5µm	x10 ³ /cm ²	0.31	IEST-RP-CC004.4 Sec 7.1.3 /Sec 7.2.1 modified	
Sorbency	Capacity	mL/m ²	530	IEST-RP-CC004.4 Sec 9.1 /Sec 9.2 modified	
	Efficiency	mL/g	3.9		
	Rate	seconds	1		
Non-Volatile Residue	DI Water	g/m²	0.0048	IEST-RP-CC004.4 Sec 8.1.2	
	IPA	g/m ²	0.0050		
Ions	Na ⁺	ppm	0.29	IEST-RP-CC004.4 Sec 8.2.2	
	K+	ppm	0.033		
	Ca++	ppm	0.030		
	Mg ⁺⁺	ppm	0.0059		
	CI	ppm	0.14		

Notes:

- Technical data represented in this table are typical values at the time of publication. These should not be used as . product specifications.
- Due to differences in test methods applied and equipment utilised by different wiper manufacturers, valid product • comparisons may only be obtained through side-by-side testing in the same test facility, under similar conditions .
- Third party testing can be performed upon request

Order Information:

Product	Number	Size	Shts/pk	Pks/cs	Style
ValuSeal-HA®	VSHA.0909.8	9x9" (23x23cm)	150	8	Stacked
ValuSeal-HA®	VSHA.0909B.8	9x9" (23x23cm)	150	8	Value Pack
ValuSeal-HA®	VSHA.1212.14	12x12" (30x30cm)	75	14	Stacked
ValuSeal-HA®	VSHA.1212B.14	12x12" (30x30cm)	75	14	Value Pack



www.berkshire.uk.com

BIL_3151_09-2023